

MINI-CRAFT OF FLA., INC.
WWW.MINICRAFT.COM
1-800-282-8244

CATALYST MIXING INFORMATION

VOLUME	PERCENTAGE	TEMPERATURE	CATALYST
1 OZ	¾%	98 DEGREES	4 DROPS
1 OZ	1%	88 DEGREES	6 DROPS
1 OZ	1 ¼%	80 DEGREES	8 DROPS
1 OZ	1 ½%	73 DEGREES	9 DROPS
1 OZ	1 ¾%	70 DEGREES	11 DROPS
1 OZ	2%	68 DEGREES	12 DROPS
1 OZ	2 ½%	60 DEGREES	18 DROPS
2 OZ	¾%	98 DEGREES	9 DROPS
2 OZ	1 %	88 DEGREES	12 DROPS
2 OZ	1 ¼%	80 DEGREES	16 DROPS
2 OZ	1 ½%	73 DEGREES	18 DROPS

1) One gallon polyester = 9.2
 2) Specific gravity M.E.K. Peroxide = 1.13

3) One gallon GelKote = 10.5
 4) 20 drops M.E.K. is equal to 1 cc

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VOLUME	PERCENTAGE	TEMPERATURE	CATALYST
2 OZ	2%	68 DEGREES	22 DROPS
3 OZ	$\frac{3}{4}\%$	98 DEGREES	13 DROPS
3 OZ	1%	88 DEGREES	18 DROPS
3 OZ	1 $\frac{1}{4}\%$	80 DEGREES	24 DROPS
3 OZ	1 $\frac{1}{2}\%$	73 DEGREES	27 DROPS
3 OZ	1 $\frac{3}{4}\%$	70 DEGREES	31 DROPS
3 OZ	2%	68 DEGREES	34 DROPS
3 OZ	2 $\frac{1}{2}\%$	60 DEGREES	48 DROPS
4 OZ	$\frac{3}{4}\%$	98 DEGREES	17 DROPS
4 OZ	1%	88 DEGREES	23 DROPS
4 OZ	1 $\frac{1}{4}\%$	80 DEGREES	30 DROPS

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4 OZ	1 ½%	73 DEGREES	35 DROPS
4 OZ	1 ¾%	70 DEGREES	40 DROPS
4 OZ	2%	68 DEGREES	42 DROPS
4 OZ	2 ½%	60 DEGREES	60 DROPS
5 OZ	¾%	98 DEGREES	21 DROPS
5 OZ	1%	88 DEGREES	29 DROPS
5 OZ	1 ¼%	80 DEGREES	38 DROPS
5 OZ	1 ½%	73 DEGREES	43 DROPS
5 OZ	1 ¾%	70 DEGREES	51 DROPS
5 OZ	2%	68 DEGREES	54 DROPS
5 OZ	2 ½%	60 DEGREES	78 DROPS

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VOLUME	PERCENTAGE	TEMPERATURE	CATALYST
6 OZ	¾%	98 DEGREES	1.5 CC
6 OZ	1%	88 DEGREES	1.75 CC
6 OZ	1 ¼%	80 DEGREES	2.5 CC
6 OZ	1 ½%	73 DEGREES	2.75 CC
6 OZ	1 ¾%	70 DEGREES	3.25 CC
6 OZ	2%	68 DEGREES	3.5 CC
6 OZ	2 ½%	60 DEGREES	3.75 CC
7 OZ	¾%	98 DEGREES	1.75 CC
7 OZ	1%	88 DEGREES	2.25 CC
7 OZ	1 ¼%	80 DEGREES	2.5 CC
7 OZ	1 ½%	73 DEGREES	2.75 CC

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7 OZ	1 ¾%	70 DEGREES	3.0 CC
7 OZ	2%	68 DEGREES	3.5 CC
7 OZ	2 ½%	60 DEGREES	3.75 CC
8 OZ	¾%	98 DEGREES	1.75 CC
8 OZ	1%	88 DEGREES	2.3 CC
8 OZ	1¼%	80 DEGREES	3.0 CC
8 OZ	1 ½%	73 DEGREES	3.5 CC
8 OZ	1 ¾%	70 DEGREES	4.0 CC
8 OZ	2%	68 DEGREES	5.0 CC
8 OZ	2 ½%	60 DEGREES	5.75 CC

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1 PINT	¾ %	98 DEGREES	3.6 CC
1 PINT	1 %	88 DEGREES	5.0 CC
1 PINT	1 ¼%	80 DEGREES	6.0 CC
1 PINT	1 ½%	73 DEGREES	7.5 CC
1 PINT	1 ¾%	70 DEGREES	8.0 CC
1 PINT	2 %	68 DEGREES	10.0 CC
1 PINT	2 ½%	60 DEGREES	10.5 CC
1 QUART	¾ %	98 DEGREES	7.0 CC
1 QUART	1 %	88 DEGREES	10.00 CC
1 QUART	1 ¼%	80 DEGREES	12.00 CC
1 QUART	1 ½%	73 DEGREES	15.00 CC

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